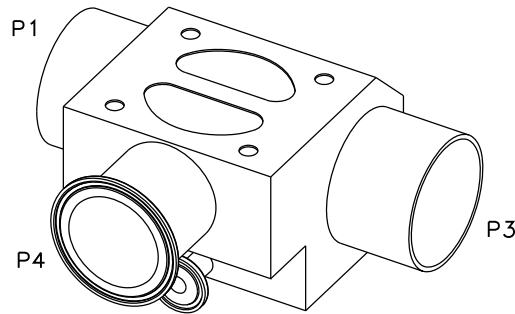
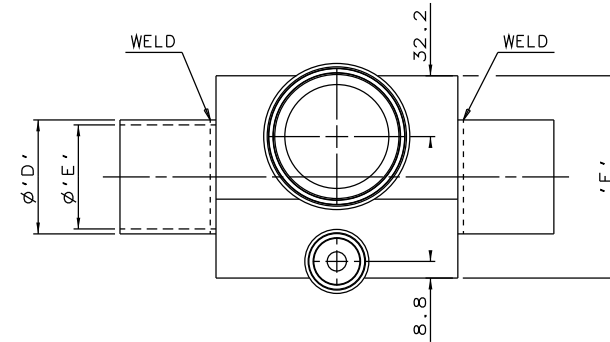
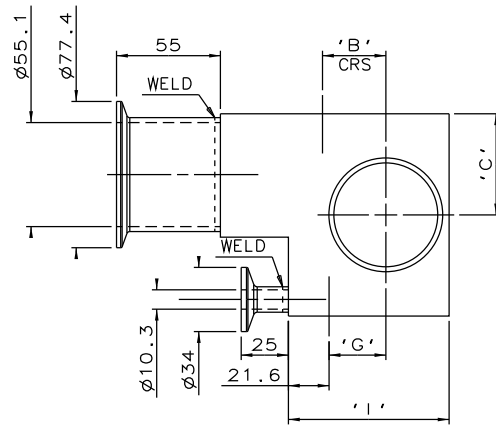
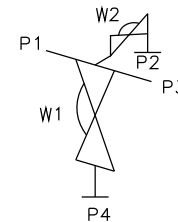
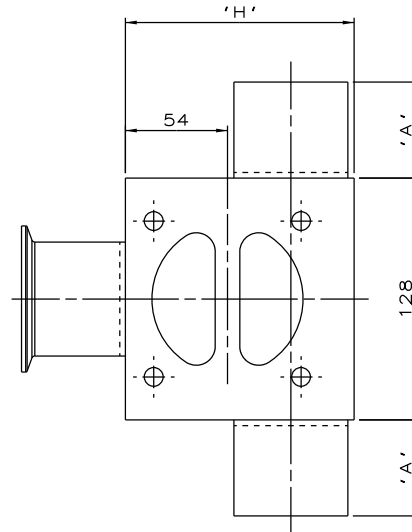


DN50 MAINLINE ONLY



DN65 TO DN100 MAINLINE ONLY



ORIENTATION AS PER P&ID DIAGRAM FOR OPTIMUM DRAINABILITY.

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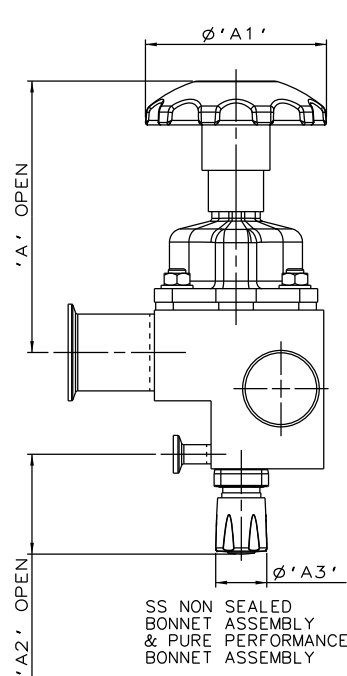
Saunders
The Science Inside

Title
SCHEDULE OF LEADING DIMENSIONS FOR DN50 WEIR
'T' BODY WITH DN8 BACK SAMPLE COMPLETE WITH :
MAINLINE : BUTT WELD ISO 1127 S1 TUBE ENDS
BRANCH : HYGIENIC CLAMP END WITH ISO 1127 S1 BORE
SAMPLE : HYGIENIC CLAMP END WITH ISO 1127 S1 BORE

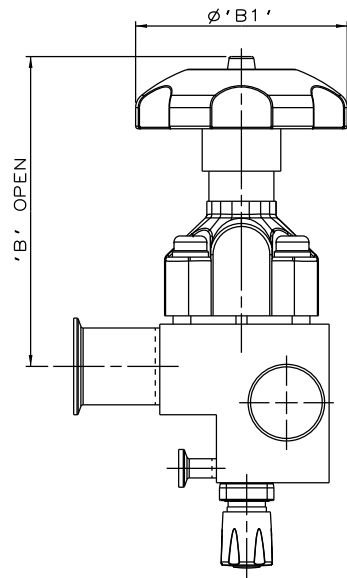
Drawn RI Date 25.05.12 UNCONTROLLED IN HARD COPY FORMAT
Checked JRD Date 25.05.12

First Angle Projection Method E DO NOT SCALE Drawing No. WEB-227 Issue. 1

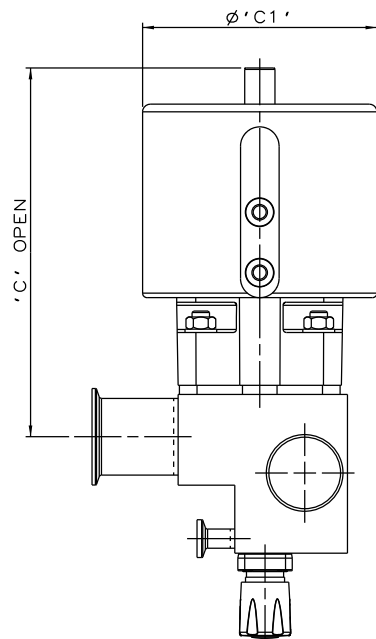
MAINLINE SIZE	A	B	C	øD	øE	F	G	H	I	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN50	50.8	33.6	53.5	60.3	55.1	107.0	30.1	121.0	85.1	8.0
DN65	50.8	41.5	55.0	76.1	70.9	107.0	38.0	136.5	100.6	7.3
DN80	50.8	47.9	60.0	88.9	83.7	109.0	44.4	150.0	114.1	7.2
DN100	101.6	60.6	70.0	114.3	109.1	131.0	57.1	175.0	139.1	9.5



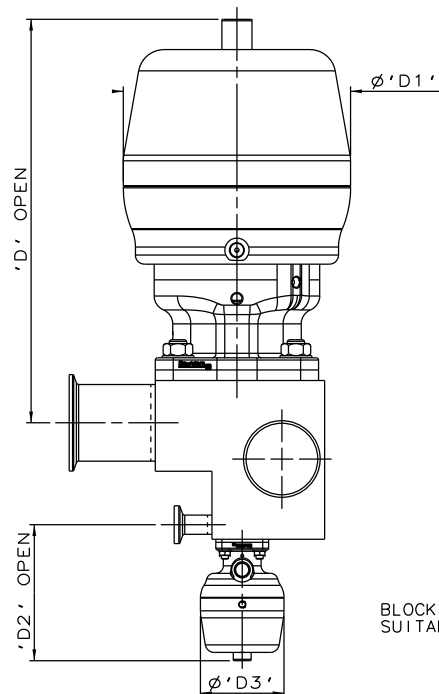
SS NON SEALED
BONNET ASSEMBLY
& PURE PERFORMANCE
BONNET ASSEMBLY



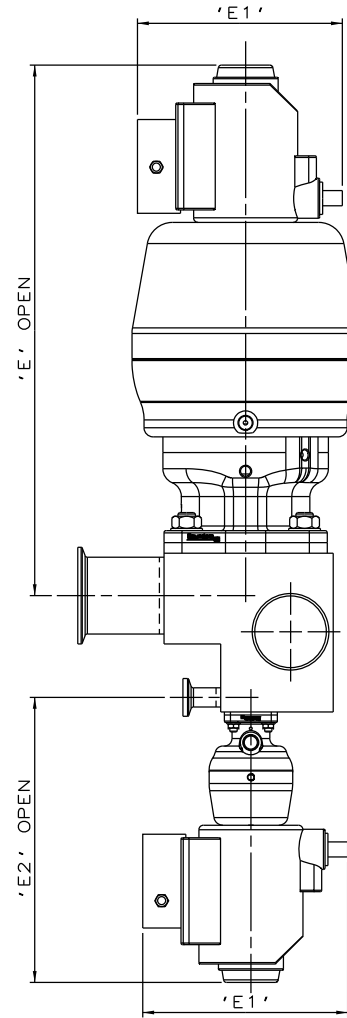
PES BONNET
& PURE PERFORMANCE
BONNET ASSEMBLY



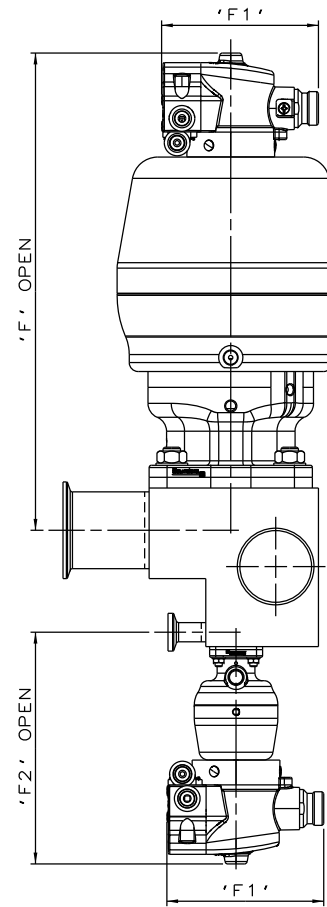
EC ACTUATOR (ALL MODES)
& PURE PERFORMANCE
BONNET ASSEMBLY



*S360 ACTUATORS



*S360 ACTUATORS
WITH I-VUE SENSOR



*S360 ACTUATORS
WITH M-VUE SENSOR

BLOCK CAN BE FITTED WITH ANY EXISTING
SUITABLE TOP WORK COMBINATIONS

*DIMENSIONS SHOW MAXIMUM ENVELOPE FOR ALL MODES

BRANCH/SAMPLE SIZE		A	A1	A2	A3	B	B1	C	C1	D	D1	D2	D3	E	E1	E2	F	F1	F2																		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch																
DN50xDN15	2.0x0.5	184.2	7.25	120.0	4.72	65.2	2.57	34.0	1.34	213.2	8.39	140.0	5.51	248.2	9.77	155	6.10	271.2	10.68	150.0	5.90	88	3.50	55.0	2.18	355.2	13.98	136.0	5.35	187.8	7.39	319.2	12.57	103.8	4.09	153.8	6.06

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Title
SCHEDULE OF LEADING DIMENSIONS FOR DN50/2.00
WEIR 'T' BODY WITH DN8/0.25 BACK SAMPLE WITH MAINLINE
BUTT WELD ISO 1127 S1 TUBE ENDS, BRANCH AND SAMPLE
HYGIENIC CLAMP ENDS WITH ISO 1127 S1 BORE.
FITTED WITH TOPWORKS OPTIONS

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Checked RND	Date 09.05.17	

First Angle Projection Method E		DO NOT SCALE	Drawing No. WEB-227-ASSY	Issue. 1
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